## 599 - Metallite Aluminum



#### **Product Description**

599 Metallite Aluminum is a basecoat mixing toner used to achieve a chrome-like effect mostly for OEM wheel silvers and some new OEM bright metallic colors. 599 must be recoated with a "General" clearcoat. When used as a standalone product to achieve the brightest aluminum color, please follow the TDS below. When used as a toner within a basecoat formula, please adhere to the TDS of the GenRock 700 Series.

#### **Suitable Substrates:**

- Substrates which have just been coated with Mix 683 GenRock 2K
- Surface Preparation: Apply Metallite Aluminum over freshly baked and sanded Mix 683 GenRock 2K. Please follow the directions for application and baking of the undercoat as indicated in the GenRock 2K (600 series) TDS sheet. Lightly sand the undercoat, after cooling down, using a P2000 or P3000 trizact sanding pad

#### **Product Application**



Mix 125% with General Reducer.



Spraying Viscosity. 14 sec / DIN 4 at 20°C



HVLP 1.3 - 1.4 mm; 2.0 – 2.5 bar inlet pressure



3 to 4 thin single coats



5-10 minutes between coats at 20oC (68oF). 20 minutes at 20oC (68oF) before applying Clearcoat.

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wear suitable protection

### **Product Characteristics**

Flash Point:	24°C
Solid Content:	23.7%
VOC:	727 grams/liter
SDS:	Refer to the safety data sheet

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